



**Product Data Sheet &
General Processing Conditions**

**RTP 2199 X 115079 I
Polyetherimide (PEI)
Carbon Nanotube
ESD Protection**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.27	1.27	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0050 - 0.0070 in/in	0.50 - 0.70 %	D 955
MECHANICAL			
Impact Strength, Izod unnotched 1/8 in (3.2 mm) section	5.5 ft-lbs/in	294 J/m	D 4812
Tensile Strength	12000 psi	83 MPa	D 638
Tensile Elongation	1.8 %	1.8 %	D 638
Tensile Modulus	0.70 x 10 ⁶ psi	4826 MPa	D 638
Flexural Strength	17500 psi	121 MPa	D 790
Flexural Modulus	0.50 x 10 ⁶ psi	3448 MPa	D 790
ELECTRICAL			
Volume Resistivity	1E2 - 1E4 ohm.cm	1E2 - 1E4 ohm.cm	D 257
Surface Resistivity	1E5 - 1E8 ohm/sq	1E5 - 1E8 ohm/sq	D 257
Surface Resistance	1E4 - 1E7 ohm	1E4 - 1E7 ohm	ESD STM11.11
Static Decay	< 2.00 s	< 2.00 s	FTMS101C 4046.1

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	12000 - 18000 psi	83 - 124 MPa
Melt Temperature	670 - 750 °F	354 - 399 °C
Mold Temperature	275 - 350 °F	135 - 177 °C
Drying	4 hrs @ 300 °F	4 hrs @ 149 °C
Moisture Content	0.04 %	0.04 %
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

Desiccant Type Dryer Required.